

日揚螺絲 產品型錄

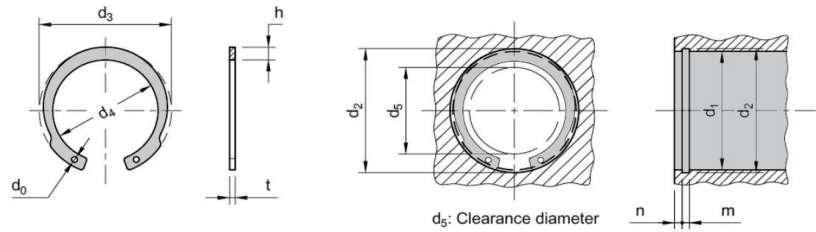
孔用扣環 IRTW

碳鋼(黑色)

產品編號(碳鋼黑色) : 5147IR No.-1



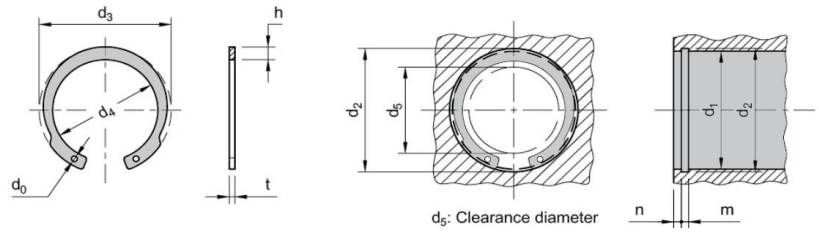
HRC 44 ~ 52



No.	扣環								適用孔 (參考)						
	d3		d4	t		h	d0	Gen. Tol.	d5	d1	d2		m		n
	Basic	Tol.		Basic	Tol.						Basic	Tol.	Basic	Tol.	
10	11.1	± 0.18	7.7	1.00	± 0.04	1.7	0.9	± 0.3	5.9	10	10.4	+0.11 0	1.15	1.5	
11	12.2		8.6			1.8			6.6	11	11.4				
12	13.3		9.7			1.8			7.6	12	12.5				
13	14.1		10.9			1.6			9.0	13	13.6				
14	15.1		11.7			1.7			9.8	14	14.6				
15	16.2		12.6			1.8			10.6	15	15.7				
16	17.3	± 0.20	13.5	1.20	± 0.05	1.9	1.2	± 0.4	11.4	16	16.8	+0.21 0	1.35	+0.14 0	
17	18.3		14.3			2.0			12.2	17	17.8				
18	19.5		15.3			2.1			13.0	18	19.0				
19	20.5		16.1			2.2			13.8	19	20.0				
20	21.5		16.9			2.3			14.5	20	21.0				
21	22.5		17.7			2.4			15.0	21	22.0				
22	23.5	18.7	2.4	16.0	22	23.0	± 0.25 0	1.65	2.0						
24	25.9	20.7	2.6	17.5	24	25.2									
25	26.9	21.5	2.7	18.5	25	26.2									
26	27.9	22.3	2.8	19.0	26	27.2									
28	30.1	24.1	3.0	20.5	28	29.4									
30	32.1	25.7	3.2	22.5	30	31.4									
32	34.4	27.4	3.5	23.5	32	33.7	± 0.30 0	2.20							
34	36.5	29.1	3.7	25.0	34	35.7									
35	37.8	30.0	3.9	26.0	35	37.0									
36	38.8	30.8	4.0	26.5	36	38.0									
37	39.8	31.6	4.1	27.5	37	39.0									
38	40.8	32.4	4.2	28.0	38	40.0									
40	43.5	34.7	4.4	30.0	40	42.5	± 0.06	2.5							
42	45.5	36.3	4.6	31.0	42	44.5									
45	48.5	38.9	4.8	33.0	45	47.5									
47	50.5	40.7	4.9	35.0	47	49.5									
48	51.5	41.5	5.0	36.0	48	50.5									
50	54.2	44.0	5.1	38.0	50	53.0									
52	56.2	45.8	5.2	40.0	52	55.0	± 0.45	2.00							
55	59.2	48.0	5.6	42.0	55	58.0									
56	60.2	48.8	5.7	43.0	56	59.0									
58	62.2	50.4	5.9	44.0	58	61.0									

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孔用扣環 IRTW



No.	扣環							d5	適用孔 (參考)						
	d3		d4	t		h	d0		Gen. Tol.	d1	d2		m		n
	Basic	Tol.		Basic	Tol.						Basic	Tol.	Basic	Tol.	
60	64.2	± 0.45	52.0	2.00	± 0.06	6.1	2.5	± 0.5	46.0	60	63.0	+0.30 0	2.2	2.0	
62	66.2		53.6			6.3	2.8		47.0	62	65.0				
63	67.2		54.4			6.4	48.0		63	66.0					
65	69.2		55.8	2.50		6.7	3.2		49.0	65	68.0		2.70		+0.14 0
68	72.5		59.5			7.0			52.0	68	71.0				
70	74.5		60.1			7.2			53.0	70	73.0				
72	76.5		61.7			7.4			55.0	72	75.0				
75	79.5		63.9			7.8			57.0	75	78.0				
78	82.5		66.3			8.1			59.0	78	81.0				
80	85.5		68.9			8.3			61.0	80	83.5				
82	87.5	70.5	8.5	62.0	82	85.5									
85	90.5	± 0.55	72.7	3.00	± 0.07	8.9	4.0	± 0.7	64.0	85	88.5	+0.35	3.20	+0.18 0	
88	93.5		75.1			9.2			67.0	88	91.5				
90	95.5		76.7			9.4			68.0	90	93.5				
92	97.5		78.3			9.6			70.0	92	95.5				
95	100.5		80.5			10.0			72.0	95	98.5				
98	103.5		82.9			10.3			75.0	98	101.5				
100	105.5		84.5			10.5			76.0	100	103.5				