

日揚螺絲 產品型錄

扣環 ETW

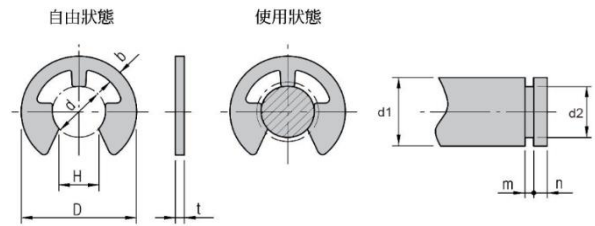
JIS B 2804

碳鋼(黑色)
不銹鋼

產品編號(碳鋼黑色) : 5147E No.-1
 產品編號(碳鋼鍍鎳) : 5147E No.-6
 產品編號(不銹鋼) : 4147E No.-1



HRC 44 ~ 52



Size-No.	Ring dimension								Groove dimension							
	d		D		H		t		d1		d2		m		n	
	Basic	Tol.	Basic	Tol.	Basic	Tol.	Basic	Tol.	Over	Under	Basic	Tol.	Basic	Tol.	Min	
0.6	0.60	± 0.04	1.5	± 0.1	0.45	± 0.02	0.2	± 0.020	0.8	1.0	0.60	+0.050 0	0.30	+0.05 0	0.4	
0.7	0.67	0	2.0		0.55	0	0.2		0.9	1.2	0.70		0.30		0.4	
0.8	0.80	-0.08	2.0		0.70	0	0.2		1.0	1.4	0.82		0.30		0.4	
1	0.98	-0.09	2.8	± 0.1	0.88	0	0.2	± 0.025	1.3	1.7	1.00	+0.060 0	0.30	+0.05 0	0.5	
1.2	1.20		3.0		1.00	0.3	0.4		1.4	2.0	1.23		0.40		0.5	
1.5	1.50		4.0		1.30	0.4	0.4		2.0	2.5	1.53		0.50		0.8	
1.9	1.90	-0.09	4.5	± 0.2	1.70	0	0.4	± 0.030	2.5	3.0	1.93	+0.060 0	0.50	+0.10 0	1.0	
2	2.00		5.0		1.70	0.4	0.4		2.5	3.2	2.05		0.50		1.0	
2.3	2.30		6.0		2.00	0.4	0.4		3.0	4.0	2.35		0.50		1.0	
2.5	2.50	-0.12	6.0	± 0.2	2.10	0	0.4	± 0.040	3.2	4.0	2.55	+0.075 0	0.50	+0.10 0	1.0	
3	3.00		7.0		2.60	0.6	0.6		4.0	5.0	3.05		0.70		1.0	
3.2	3.20		7.0		2.80	0.6	0.6		4.0	5.0	3.25		0.70		1.2	
3.5	3.50	-0.15	8.0	± 0.2	3.00	0	0.6	± 0.050	4.0	5.0	3.55	+0.090 0	0.70	+0.14 0	1.2	
4	4.00		9.0		3.50	0.6	0.6		5.0	7.0	4.05		0.70		1.2	
5	5.00		11.0		4.30	0.6	0.6		6.0	8.0	5.05		0.70		1.2	
6	6.00	-0.18	12.0	± 0.3	5.20	0	0.8	± 0.060	7.0	9.0	6.05	+0.110 0	0.90	+0.14 0	1.2	
7	7.00		14		6.10	0.8	0.8		8.0	11.0	7.10		0.90		1.5	
8	8.00		16.0		6.90	0.8	0.8		9.0	12.0	8.10		0.90		1.8	
9	9.00	-0.21	18.0	± 0.3	7.80	-0.35	0.8	± 0.070	10.0	14.0	9.10	+0.130 0	0.90	+0.14 0	2.0	
10	10.00		20.0		8.70	1.0	1.0		11.0	15.0	10.15		1.15		2.0	
12	12.00		23.0		10.40	1.0	1.0		13.0	18.0	12.15		1.15		2.5	
15	15.00	-0.18	29.0	± 0.3	13.00	0	1.5	± 0.060	16.0	24.0	15.15	+0.110 0	1.65	+0.14 0	3.0	
19	19.00		37.0		16.50	1.5	1.5		20.0	31.0	19.15		1.65		3.5	
24	24.00		44.0		20.80	2.0	2.0		25.0	38.0	24.15		2.20		4.0	